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Transient stabilization of an inverted pendulum with digital control

Gergely Geza Lublovary*, Tamas Insperger*

* Department of Applied Mechanics, Budapest University of Technology and Economics and MTA-BME Lendület Human Balancing Research Group, Budapest, Hungary (e-mail: lublovarygergo@gmail.com, insperger@mm.bme.hu)

Abstract: A possible explanation for a transient behavior of digitally controlled machines is presented. The mechanical system under study is an inverted pendulum controlled by a reaction wheel. A proportional-derivative feedback is used to control the unstable equilibrium of the pendulum. Modeling the quantization and the saturation of the applied control torque shows that these strong nonlinearities may change the local behavior of the system. Namely, control gains associated with a linearly unstable system can be stabilizing in the presence of control torque saturation. The results are demonstrated on an experimental device.

Keywords: digital control, feedback delay, stabilization, transient chaos

1. INTRODUCTION

Stabilization of motions about a desired trajectory is a key task in robotic manipulators. Correction of the deviations from the desired path requires a feedback mechanism, which inherently involves a dead time (feedback delay) due to the finite-time signal processing and transformation (Gorinevsky et al., 1997; Stepan, 2001; Hu and Wang, 2002). Time delay is often considered as an unwanted feature of feedback systems, which is responsible for poor performance and may even destabilize the closed loop system. Car-following-traffic models (Zhang et al., 2018), network dynamics (Otto et al., 2018), crane payload stabilization (Erneux and Kalmar-Nagy, 2007), control of machine tool chatter (Lehotzky et al., 2018; Munoa et al., 2013) and digital position control (Stepan, 2001; Habib et al., 2017) are examples of practical applications. Proper design of the control parameters is therefore of key importance.

Control systems are often designed based on linear models but their realizations involve many strong nonlinearities, such as quantization or saturation of the actuator signal. The realization therefore may show different behavior than the underlying linear model (Ushio and Hsu, 1987; Delchamps, 1990). Combination of quantization (spatial discretization) with the sampling effect of the digital controller (temporal discretization) may result in chaotic behavior (Stepan et al., 2017). Simple numerical examples show that permanent or transient chaos may show up for parameters, for which the system is linearly unstable.

The current paper was motivated by an experimental balancing device, an inverted pendulum equipped with a reaction wheel, which showed the phenomenon of transient stabilization. The pendulum is stabilized with small oscillations about its upper equilibrium for a while, then, at some unpredictable time, the pendulum falls. The phenomenon is investigated using a mechanical model with quantization, saturation and digital sampling.

2. MECHANICAL MODEL

The mechanical model of the inverted pendulum is shown in Fig. 1. The control torque Q is provided by a reaction wheel attached to the body of the pendulum following the concept by Gajamohan et al. (2013) and Mühlebach and D'Andrea (2017). The angular deviation of the pendulum from vertical is measured by φ . The angular position of the reaction wheel is ψ . The mass and the mass moment of inertia about the axis at point A of the pendulum are m and J_A , respectively. The mass and the mass moment of inertia of the reaction wheel are m_d and J_d .

The linearized governing equation of the system can be written as

$$\left(l^2 m_{\rm d} + J_{\rm A}\right) \ddot{\varphi}(t) - g(L m + l m_{\rm d})\varphi(t) = -Q(t), \quad (1)$$

$$J_{\rm d}\psi(t) = Q(t), \qquad (2)$$



Fig. 1. Mechanical model of the inverted pendulum.



Fig. 2. Stability charts for different values of τ and d_{ψ} . Blue lines indicates the D-curves for the analogue control. Red and green lines indicates the transition curves of the digital control.

where Q(t) is the control torque acting between the reaction wheel and the body of the pendulum. A PD control is assumed for φ and a D controller for ψ . Two models are distinguished. In case of analogue control with feedback delay,

 $Q(t) = P_{\varphi} \varphi(t-\tau) + D_{\varphi} \dot{\varphi}(t-\tau) + D_{\psi} \dot{\psi}(t-\tau).$ (3) Here, the control torque is updated continuously with feedback delay τ . In case of digital controller, the sampling effect is modeled as a zero order hold. Thus, the control torque is kept constant over the sampling interval $t \in [t_i, t_{i+1})$ as

$$Q(t) = P_{\varphi} \varphi(t_i - \tau) + D_{\varphi} \dot{\varphi}(t_i - \tau) + D_{\psi} \psi(t_i - \tau), \quad (4)$$

where $t_i = i\tau$ denotes the sampling instants. Introducing
the new parameters

$$a = \frac{g(Lm + lm_{\rm d})}{l^2m_{\rm d} + J_{\rm A}}, \quad k = \frac{l^2m_{\rm d} + J_{\rm A}}{J_{\rm d}}$$
 (5)

$$p_{\varphi} = \frac{P_{\varphi}}{l^2 m_{\rm d} + J_A}, \quad d_{\varphi} = \frac{D_{\varphi}}{l^2 m_d + J_A} \tag{6}$$

$$d_{\psi} = \frac{D_{\psi}}{l^2 m_{\rm d} + J_{\rm A}} \tag{7}$$

the governing equations can be rewritten as

$$\ddot{\varphi}(t) - \alpha^2 \varphi(t) = -p_{\varphi} \,\varphi - d_{\varphi} \,\dot{\varphi} - d_{\psi} \,\dot{\psi},\tag{8}$$

$$\ddot{\psi}(t) = kp_{\varphi}\,\varphi + kd_{\varphi}\,\dot{\varphi} + kd_{\psi}\,\dot{\psi}.\tag{9}$$

2.1 Stability in case of analogue control

In case of analogue control, first-order representation of the system is

$$\dot{\mathbf{x}}(t) - \mathbf{A}\,\mathbf{x}(t) - \mathbf{B}\,\mathbf{D}\,\mathbf{x}(t-\tau) = 0, \tag{10}$$

$$\mathbf{A} = \begin{bmatrix} 0 & 1 & 0 \\ \alpha^2 & 0 & 0 \\ 0 & 0 & 0 \end{bmatrix}, \qquad \mathbf{D} = \begin{bmatrix} -p_{\varphi} \\ -d_{\varphi} \\ -d_{\psi} \end{bmatrix}^T, \qquad \mathbf{B} = \begin{bmatrix} 0 \\ 1 \\ -k \end{bmatrix}.$$
(11)

The corresponding characteristic equation reads

$$D(\lambda) = \alpha^2 d_{\psi} k e^{-\lambda \tau} + \lambda \left(p_{\varphi} e^{-\lambda \tau} - \alpha^2 \right) + \lambda^2 e^{-\lambda \tau} (d_{\varphi} - d_{\psi} k) + \lambda^3 \quad (12)$$

The D-curves, where the system has characteristic roots at the imaginary access can be given as

$$p_{\varphi}(\omega) = (\alpha^2 + \omega^2) \cos(\tau \omega), \qquad (13)$$

$$d_{\varphi}(\omega) = \frac{(\alpha^2 + \omega^2)(d_{\psi} k + \omega \sin(\tau \omega))}{\omega^2}.$$
 (14)

The stability diagrams can be seen in the Fig. 2. The stable regions are the ones within the loops of the blue curves. The corresponding parameters are l = 0.3 m, L = 0.2015 m, $J_{\rm A} = 0.033$ kgm², $J_{\rm d} = 0.0044546$ kgm², m = 0.64 kg, $m_{\rm d} = 0.23$ kg. These parameters were determined for the experimental realization of the system (see Section 3).

2.2 Stability in case of digital control

In case of digital control, first-order representation of the system is

$$\dot{\mathbf{x}}(t) = \mathbf{A} \, \mathbf{x}(t) + \mathbf{B} \mathbf{D} \, \mathbf{x}(t_i - \tau), \quad t \in [t_i, t_{i+1}), \quad (15)$$

where $t_i = i\tau$, i = 1, 2, ... are the sampling instants. Solving the system over a sampling interval gives the discrete map

$$\begin{bmatrix} \mathbf{x}_{i+1} \\ u_i \end{bmatrix} = \underbrace{\begin{bmatrix} \mathbf{P} & \mathbf{R} \\ \mathbf{D} & 0 \end{bmatrix}}_{:=\mathbf{G}} \begin{bmatrix} \mathbf{x}_i \\ u_{i-1} \end{bmatrix}$$
(16)

where

$$\mathbf{P} = e^{\mathbf{A}\,\tau}, \quad \mathbf{R} = \int_{0}^{\tau} e^{\mathbf{A}(\tau-s)} \,\mathbf{B}$$
(17)

The coefficient matrix ${\bf G}$ can be derived as

$$\mathbf{G} = \begin{bmatrix} \cosh(\alpha\tau) & \frac{\sinh(\alpha\tau)}{\alpha} & 0 & \frac{\cosh(\alpha\tau)-1}{\alpha^2} \\ \alpha \sinh(\alpha\tau) & \cosh(\alpha\tau) & 0 & \frac{\sinh(\alpha\tau)}{\alpha} \\ 0 & 0 & 1 & -k\tau \\ -p_{\varphi} & -d_{\varphi} & -d_{\psi} & 0 \end{bmatrix}$$
(18)

The system is stable if all the eigenvalues of matrix **G** are in magnitude less than 1. The corresponding stability diagrams are shown in Fig. 2. The stable regions are the ones within the loops of the green curves.



Fig. 3. Realization of an inverted pendulum controlled by reaction wheels

3. EXPERIMENTAL BALANCING DEVICE

The realized inverted pendulum under study is shown in Fig. 3. The body of the pendulum is a plastic U-profile, which carries a 9.6 V battery. The reaction wheel attached to the top of the pendulum consists of three spokes with masses at the end. The wheel is driven by a brushed DC motor equipped with a two-channel Hall encoder. The control is performed by an Arduino Uno microcontroller. A six-axis gyro- and accelerometer is attached to the body of the pendulum. The angular position and the angular velocity of the pendulum is determined using the horizontal (x direction) and vertical (y direction) acceleration and the angular velocity along the pivot axis (z direction). The accelerometer can be used to measure approximately the deviation from the gravitational acceleration, hence from vertical. The integral of the gyro signal also gives an estimation of the angular position. This signals from the accelerometer and the gyro are combined with the integral of the gyro signal. The different signals and their combination can be seen in Fig. 4.

For the experiments, the feedback delay and the control gains were set to $\tau = 0.04$ s, $p_{\varphi} = 79.3$, $d_{\varphi} = 12.96$, $d_{\psi} = 0.2$, respectively. Figures 5 and 6 show some stability diagrams associated with the experimental device for different values of sampling period τ and control gain d_{ψ} . It can be seen that the selected parameter point is robust to both in the changes in sampling period τ and the control gains p_{φ} , d_{φ} and d_{ψ} . Thus, it is expected that the pendulum is easily balanced for these parameters.

The time history of the experimental device for this parameters are shown in Fig. 7. The computed control torque (Q_{theo}) and the real one (Q_{real}) determined by inverse dynamics show good agreement. This indicates that the effect of the so-called unmodeled dynamics is modest. It can be seen that pendulum is stabilized about its upper equilib-



Fig. 4. Angular position signal obtained by the integral of the gyro signal (red), by the accelerometer only (green) and their combination (blue).



Fig. 5. Stability diagrams for the experimental device in case of fixed $d_\psi=0.2.$



Fig. 6. Stability diagrams for the experimental device in case of fixed $\tau=0.04$ s.



Fig. 7. Time series for a balancing test. Stability is lost at t = 27 s.



Fig. 8. Stability diagram in case of quantized control torque (left), in case of saturated control torque (middle) and in case of quantized and saturated control torque (right).



Fig. 9. Simulated time history in case of transient stabilization.

rium with some small fluctuations, then after 27 s, it falls. The explanation for this transient behavior might be the slow changes in the system parameters during operation. Another explanation can be the occurrence of transient chaos, which is a typical phenomenon in digitally controller machines (Lai and Tel, 2011; Csernak and Stepan, 2005). In order to analyze the behavior of the system, the model is extended with nonlinear terms, namely, saturation and the quantization of the control torque.

4. TORQUE SATURATION AND QUANTIZATION

Quantization and saturation of the control torque represent a strong nonlinearity in the governing equations. The realized control torque can be written as

$$Q_{\text{realized}}(t) = \begin{cases} Q_{\text{quant}}(t) & \text{if } |Q_{\text{quant}}(t)| < Q_{\text{max}} \\ Q_{\text{max}} & \text{if } |Q_{\text{quant}}(t)| \le Q_{\text{max}} \end{cases}, (19)$$

where

$$Q_{\text{quant}}(t) = Q_{\text{qs}} \operatorname{Int}\left(\frac{Q_{\text{com}}(t)}{Q_{\text{qs}}}\right)$$
(20)

is the quantized control torque with Int being the integer part function (rounds towards zero). Here, $Q_{\rm qs}$ is the quantization step and

 $Q_{\text{com}}(t) = P_{\varphi} \,\varphi(t_i - \tau) + D_{\varphi} \,\dot{\varphi}(t_i - \tau) + D_{\psi} \,\dot{\psi}(t_i - \tau), \quad (21)$ is the commanded control torque in the sampling period $t \in [t_i, t_{i+1}), t_i = i\tau.$ The effect of quantization and saturation was investigated using numerical simulations. The parameter plane $(p_{\varphi}, d_{\varphi})$ was divided into 200 × 200 grid points for fixed $d_{\psi} = 0.2$ and $\tau = 0.04$ s values. The system was declared to be stable if the simulated angle φ does not get larger in magnitude than 20°. The results are shown in Fig. 8. Control gains, where the system experiences bounded oscillations are indicated by green shading. For comparison, linear stability boundaries of the digital controller are shown by green lines. It can be seen that quantization of step $Q_{\rm qs} = 0.537$ Nnm does not affect the local behavior of the system. Saturation at $Q_{\rm max} = 53.7$ Nmm on the other hand significantly extends the region of control gains associated with bounded oscillations.

Numerical simulations showed that for certain control gains, the system is stabilized only for certain time period. These parameter regions are indicated by grey shading in Fig. 8. This is similar to the experimentally observed transient stabilization. A sample time history is shown in Fig. 9, where stabilization (i.e., bounded motions about the upper equilibrium) was achieved only for 90 seconds.

5. CONCLUSIONS

An experimental device was built to demonstrate transient behavior of digitally controlled machines. The main components of the underlying dynamics are the digital sampling, signal quantization and actuation saturation. The experimental system showed transient stabilization for certain control gain parameters. This phenomenon was shown to exist in the mechanical model of the system, too. Systematic numerical simulation demonstrated that slight quantization of the control torque did not significantly change the local behavior of the system. On the other hand, saturation of the control torque was shown to essentially increase the region of stability in the plane of the control gains.

In addition to the significance for robot control, the phenomenon of transient stabilization has significant consequences to human motor control. Many human activities can be associated with a similar feedback mechanism, for instance, simple quiet standing, gait, running or other balancing tasks like stick balancing on the fingertip. The corresponding models are all related to the stabilization of an inverted pendulum (Cabrera and Milton, 2002; Mehta and Schaal, 2002; Maurer and Peterka, 2005; Milton et al., 2009; Suzuki et al., 2012). Similarly to robot control, human motor control involves a reaction delay (dead time), sensory uncertainties (quantization) and saturation at some level of the control torque. Therefore experiments with inverted pendulums (Qin et al., 2014; Xu et al., 2017; Kovacs and Insperger, 2018), where the effect of the change of these parameters can be investigated, are of key importance for human balancing research, too.

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